## **TEST REPORT BEA2024057-2**



**Date of report:** 2024-12-05 page **1** of **2** 

Client:

Address:

Order: Fuel testing according ENplus® certification program of wood pellets ENplus® ST.1001:2022

**Order date:** 2024-05-16 **Receipt of samples:** 2024-11-22

**Sample(s):** Testing period: 2024-11-22 – 2024-12-04

**Sample details:** 2 kg pellets in plastic bag, internal sample no.: BEA2024057-2

Sample details: 2 kg peliets in plastic b	ag, internal sample	no.: BEA2024057-2		
BEA2024057			-2 results	
parameter ENplus ®	limit values A1	limit values A2	pellets 6 mm	unit
diameter*	$6 \pm 1, 8 \pm 1$	6 ± 1, 8 ± 1	6,1	mm (ar)
length (3,15 ≤ L ≥ 40 mm)*	$(3,15 \le L \le 40)$	$(3,15 \le L \le 40)$	11,7 ± 4,3	mm (ar)
length $(40 \le L \le 45 \text{ mm})^*$	≤1	≤1	0,0	% in mass (ar)
length ( > 45 mm)*	0	0	0	piece(s)
share of pellets with a length < 10mm*	-	-	22,6	% in mass (ar)
category L < 20%, 20%≤ M ≤ 30%, S > 30%*	-	-	M	-
moisture content*	≤ 10,0	≤ 10,0	6,5	% in mass (ar)
ash content*	≤ 0,70	≤ 1,20	0,30	% in mass (db)
mechanical durability*	≥ 98,0	≥ 97,5	98,6	% in mass (ar)
bulk density*	$600 \le BD \le 750$	$600 \le BD \le 750$	680	kg/m³ (ar)
particle density*	-	-	1,28	g/cm³ (ar)
coarse fines (3,15 ≤ CPF < 5,6 mm)*	-	-	0,2	% in mass
fines content (< 3,15 mm), bulk*	≤1	≤1	•	% in mass (ar)
fines content (< 3,15 mm), bags*	≤ 0,5	≤ 0,5	0,5	% in mass (ar)
net calorific value qP,net*	≥ 16,5	≥ 16,5	17,6	MJ/kg (ar)
net calorific value qP,net*	≥ 4,6	≥ 4,6	4,89	kWh/kg (ar)
net calorific value qP,net*	-	-	19,0	MJ/kg (db)
net calorific value qP,net*	-	-	5,28	kWh/kg (db)
gross calorific value qv,gr*	-	-	19,0	MJ/kg (ar)
gross calorific value qv,gr*	-	-	5,28	kWh/kg (ar)
nitrogen content*	≤ 0,3	≤ 0,5	0,08	% in mass (db)
sulphur content	≤ 0,04	≤ 0,04	<0,005	% in mass (db)
chlorine content	≤ 0,02	≤ 0,02	<0,005	% in mass (db)
arsenic	≤1	≤1	<0,5	mg/kg (db)
cadmium	≤ 0,5	≤ 0,5	<0,1	mg/kg (db)
chromium	≤ 10	≤ 10	<1	mg/kg (db)
copper	≤ 10	≤ 10	<1	mg/kg (db)
lead	≤ 10	≤ 10	<0,5	mg/kg (db)
mercury	≤ 0,1	≤ 0,1	<0,075	mg/kg (db)
nickel	≤ 10	≤ 10	<1	mg/kg (db)
zinc	≤ 100	≤ 100	7,8	mg/kg (db)
shrinking temperature SST	-	-	1180	°C
deformation temperature DT	≥ 1200	≥ 1100	1260	°C
hemisphere temperature HT	-	-	1270	°C
flow temperature FT	-	-	1300	°C

 $db...\ dry\ basis,\ ar...\ as\ received,\ ^*...\ in\ cooperation\ with\ accredited\ subcontractors\ within\ his\ scope$ 

The test results apply only to the samples investigated. As a rule, they are not the only criteria for assessing the raw material or product in question and its suitability for a specific purpose of application. Test Reports may only be made available to third parties, either free of charge or against payment, if the full wording is given and if the author is expressly named. Unless otherwise indicated, at client's request neither the measurement uncertainty was stated, nor were decision rules agreed. The General Terms and Conditions of BEA Institut für Bioenergie GmbH shall apply as amended.





Hornalle Victoria



Dr. Viktoria Horvath



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## testing methods standard

diameter and length ISO 17829:2015 moisture content ISO 18134-2:2017 ash content ISO 18122:2022 mechanical durability ISO 17831-1:2015 fines content < 3,15 mm ISO 5370:2023 net calorific value /gross calorific value ISO 18125:2017 ISO 17828:2015 bulk density carbon, hydrogen, nitrogen content ISO 16948:2015

chlorine, sulphur content ISO 16994:2016, quantification according to ISO 10304-1:2007 minor elements ISO 16968:2015, quantification according to ISO 17294-2:2023 ash melting behaviour ISO 21404:2020, ash preparation at 815°C, oxidizing atmosphere

coarse pellets fines 3,15 < CPF < 5,6 mm ISO 5370:2023 particle density ISO 18847:2017

## remarks

Subcontractor received 15 kg 6mm pellets in labeled bag EN*plus*® A1 from bagging line storage on 2024-11-12 signed with internal sample no.: BEA2024057C.

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